



Installation Instructions Standard Seal Only Line Cap Couplings for Steel or Cast-Iron Pipe

Step 1

Clean pipes, removing dirt, rust and oil. Scale at least one coupling length from end.

Step 2

Soap gaskets and pipes.

Step 3

Stab coupling fully onto pipe end then back off one inch.

Step 4

While supporting coupling, torque nuts evenly to 80 ft.-lbs. minimum.

DO NOT BACKFILL until bolts are fully tightened to specified values.

PRESSURE RATINGS			
IPS Steel		Cast Iron	
2" thru 12"	400 PSIG	All Sizes	150 PSIG



CAUTION:

Pressure ratings are for seal only. The coupling has no provision for restraint against resultant thrust forces. To assure safe installation and operation of this coupling, secure coupling by blocking or strappings, or use Smith-Blair Maxi-Grip line-cap coupling.